

## **Electromagnetic Feeder Syntron ® Model: BF-01**

### **Guide for Strip Repositioning List of Materials. Model: Bf-01 and Specifications**

#### **Guide for Strip Repositioning**



**PRECAUTION:** Disconnect electrical power to the equipment using the earth differential breaker.

If the elastic strip system requires dismounting, remake or replace a set or packet of strips before continuing with the following. This allows the remaining sets to be used as a support for the tray and base on which the tray is fixed.

Suitable placement of the parts which make up the sets of vibrating strips is of prime importance for correct feeder operation. When these sets are dismantled, it is necessary to accurately note their arrangement, so that they may be replaced with full confidence of correct positioning.

The number of elastic strips and their thickness varies depending on the tray size, power supply voltage and operating frequency. It is important for the strip replacements to be suitable for the equipment. Each strip should be carefully examined and any broken ones or those showing signs of cracking should be replaced.

However, it is recommended that the entire set of strips be replaced, instead of just the defective ones.

The nuts and bolts used to hold the strip sets in place should be secured using the torque levels which are given in the specifications.

The strips are correctly assembled when there is no stress or distortion.

After replacing or remaking the strip sets, it is possible that the equipment's air gap requires readjustment. Details of this operation are given in the Instruction Manual for these feeders (Model: Series "BF").

Once this adjustment has been correctly performed, the feeder is ready for operation.

After several hours of operation, the torque for the nuts and bolts used to hold the elastic strips in place should be rechecked. The settling of the sets or packets of strips could cause a reduction in the strip set compression, which in turn, could lead to alterations in feeder operation.

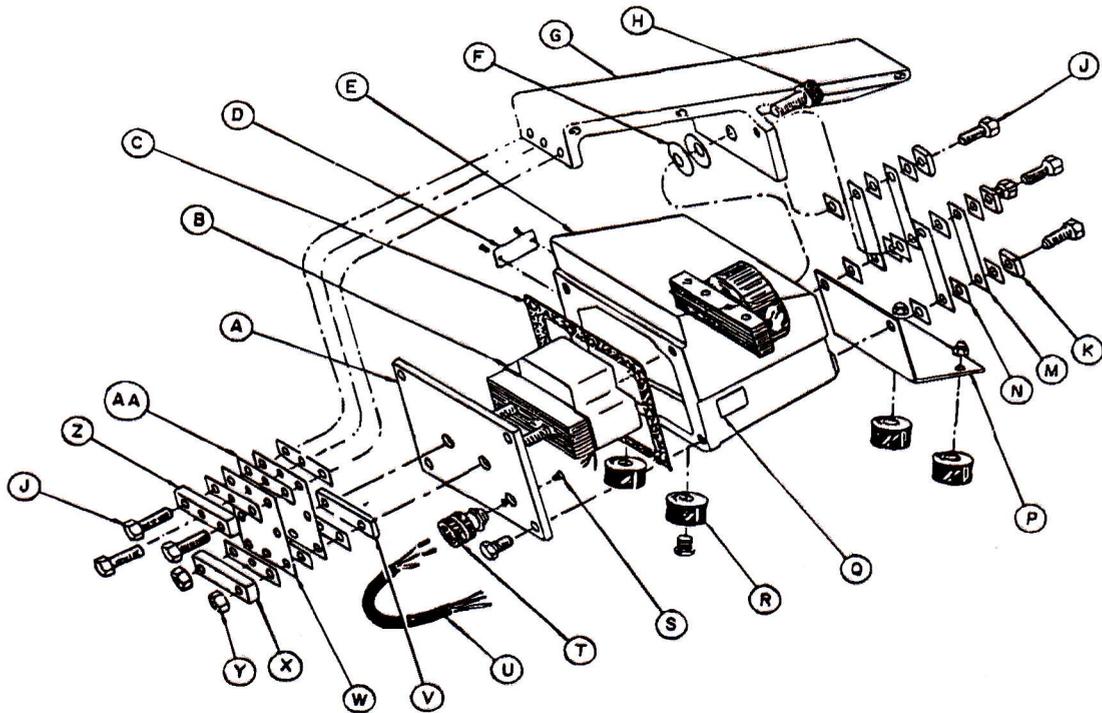
**List of Materials. Model: Bf-01**

ITEM	DESCRIPTION	QUAN.	REFERENCE
A	Rear plate	1	A.109715
B	Coil assembly (at 220 V. 50 Hz)	1	B.146307-BT
C	Rear plate seal	1	A.117879
D	Specification label	1	A.61713/2
E	Moving core and fixed piece assembly	1	B.121763
F	Spring washer 14,2 x 28 x 1,5 Type A	2	DIN. 2093
G	Moving piece	1	C.121769-A
H	Moving core fixing bolt	1	X.34398-B
J1	Hex bolt M10 x 25	4	DIN.933
J2	Hex bolt M10 x 30	3	DIN.933
K	Front pressure washer	4	A.109729-A
M	Front elastic strip	6	A.109727-A1
N	Spacer	16	A.109728
P	Front foot	1	A.121770
R	Elastic bushing	4	X.30477-4
S	Brass bolt M 4 x 10	1	DIN.86
T	Cable gland	1	SKINTOP ST11
U	Cable	1	-----
V	Spacer	1	A.114711
W	Rear elastic strip	1	A.150725-A
	Rear elastic strip	1	A.150725-B
	Rear elastic strip	1	A.150725-C
X	Rear pressure washer (lower)	1	A.59177
Y	Hex nut M 10	2	DIN.934
Z	Rear pressure washer (upper)	1	A.150726
AA	Spacer	8	A.111097

Note: Some of the indicated materials and quantities on this list may vary depending on the exact application for which the equipment is used.

When parts are ordered, please state all the data given on the specifications plate.

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## Model BF-01 (drive)

### Operating Specifications

MAXIMUM TRAY WEIGHT:	5.5 kg
MINIMUM TRAY WEIGHT:	2.7 kg
TRAY VIBRATION AMPLITUDE	1.3 to 1.5 mm (5.5 kg tray)
	1.8 mm (2.7 to 3.6 kg tray)
MINIMUM NATURAL FREQUENCY:	3,000 R.P.M.
MAXIMUM CURRENT:	1.2 Amps at 220 V 50 Hz
(Specifications plate)	

### Torque specifications

ITEM	TORQUE(KG/METRE)	
	<u>DRY</u>	<u>LUBRICATED</u>
J, Y .....	6.2	4.6